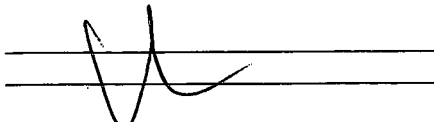
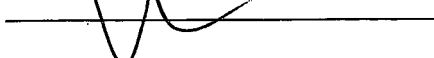


Date: Thursday, 03/01/2008 11:14:01 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3333-3
Job Number : 36549	
Estimate Number : 10804	
P.O. Number : <i>NIA</i>	Part Number : D33333
This Issue : 03/01/2008 S.O. No. : <i>NIA</i>	Drawing Number : REWORK
Prsht Rev. : <i>NC</i>	Project Number : <i>NIA</i>
First Issue : <i>NIA</i> Type : MACHINED PARTS	Drawing Revision : <i>NIA</i>
Previous Run : 00015	Material : <i>NIA</i>
Written By : 	Due Date : 10/01/2008
Checked & Approved By : 	Qty: <i>8</i> Um: <i>7</i> Each
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

QC

QUALITY CONTROL



Comment: QUALITY CONTROL
 PULL FROM STK:

8 ~~X~~ D3333-3 B *335443*

JOE GALVREAU
hy 08/01/03

2.0

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

RE-WORK PER DRGW D3333 REV.B

AD 08/01/03

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

AD 08/01/03

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

8 08/01/03

5.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING


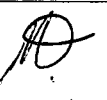

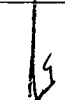
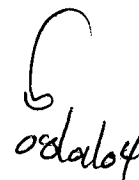




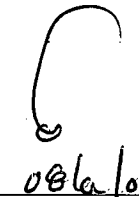
TOUCH UP AS NECESSARY

ala

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 08/01/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/01/09	# 2.0	are SCRAP due to use Bend in mat. the slavage operation failed	 08.01.09	Scrap and Destroy Qty x1. no replace	 08/01/09	 08/01/09	 07.01.09	 08/01/09
08/01/09	2.0	IT IS ACCEPTABLE TO RE-WORK PARTS BY MACHINING THE DOWN DRAW TO 0.460".	 08.01.09	Machin parts as per note on ← left.	 08/01/09	 08/01/09	 08.01.09	 08/01/09

NOTE: Date & initial all entries

Date: Thursday, 03/01/2008 11:14:01 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3333-3

Job Number: 36549

Part Number: D33333

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/01/08

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
RESTOCK USING NEW B/N

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

ST-484
8/1 08/01/08
8/1 08/01/08
2008/1/18
U
(X1)
(D)
(68)
D 08/01/08

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

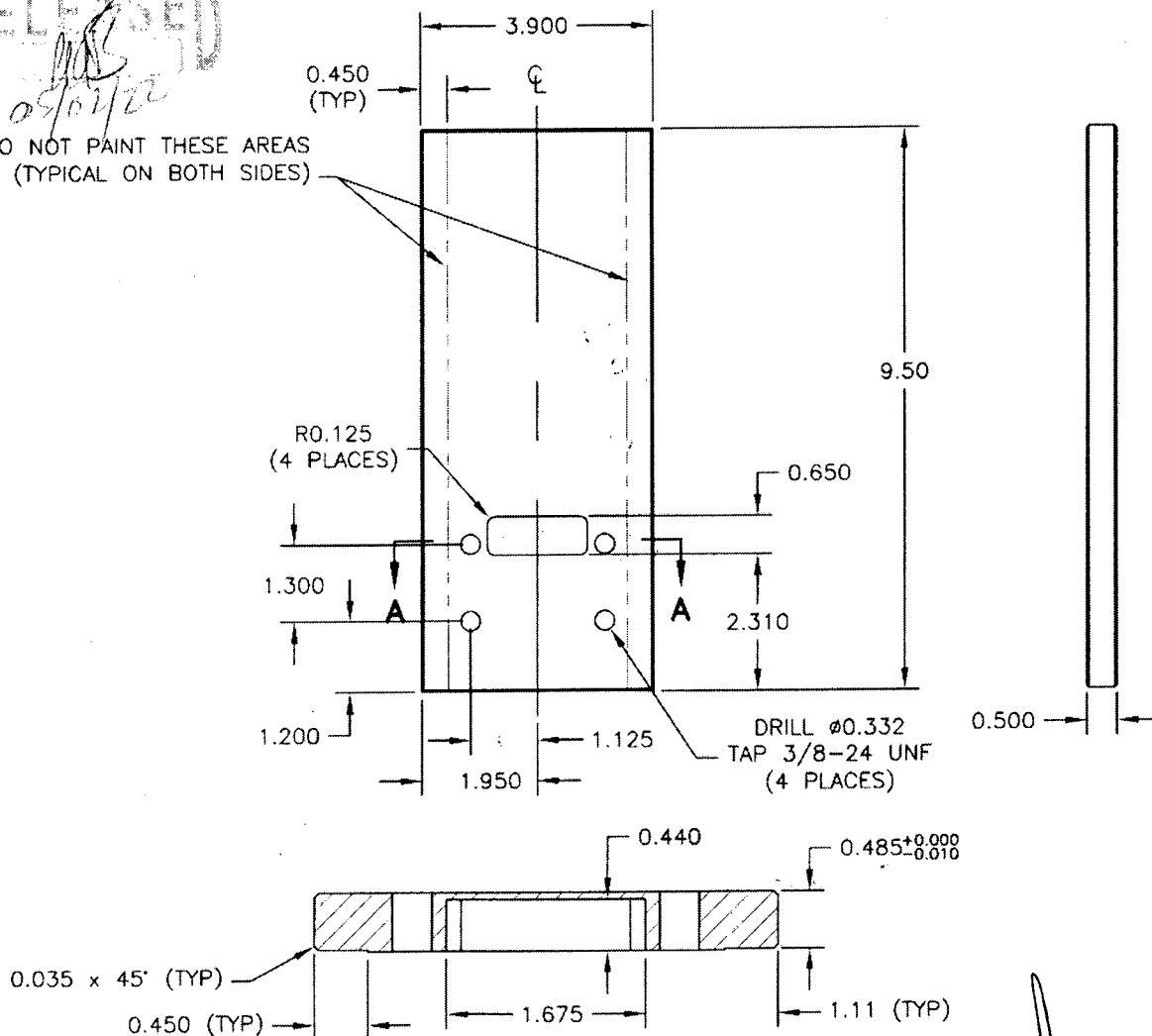
NOTE: Date & initial all entries



DESIGN 14	DRAWN BY 14	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 3	APPROVED [Signature]	DRAWING NO. D3333	REV. B SHEET 2 OF 3
DATE 05.02.18		TITLE PLATE	SCALE 1:4

RELEASED
05/02/18

DO NOT PAINT THESE AREAS
(TYPICAL ON BOTH SIDES)



SECTION A-A

D3333-3 SLIDING PLATE

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570, 0.50 THICK MILD STEEL (REF. DART SPEC. M1010-B)
- 2) FINISH: POWDER COAT FIRE RED (REF. 4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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